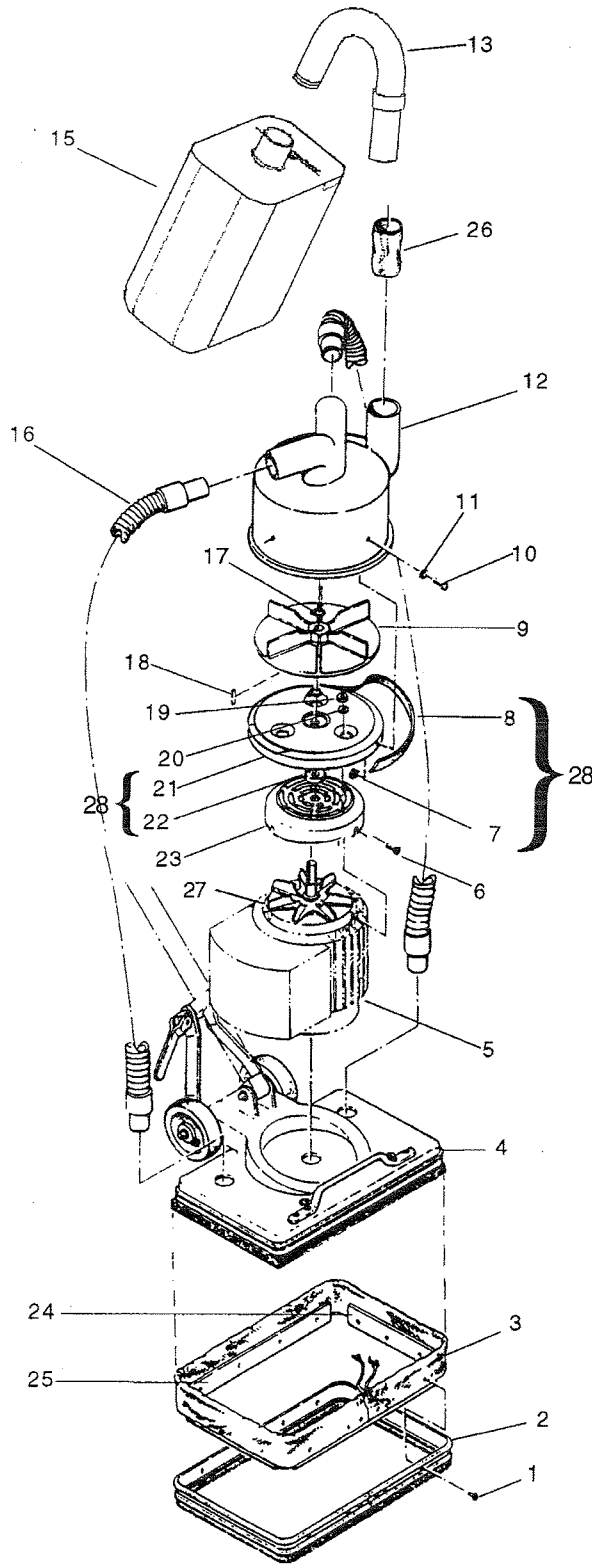


**Clarke**  
**American Sanders**  
**OBS-18 DC**  
**Assembly Drawing and Part List 12/06**



Ref. #	Part No.	Description	Qty
1	930124	Rivet $\frac{3}{16} \times \frac{19}{32}$	16
2	38239A	Skirt, OBS-18	1
3	38015A	Shroud, Housing	1
4	25908B	Mainframe	1
5	44671A	Motor, 1HP TFFC 115V/60Hz	1
	44673A	Motor, 1 HP 230V/60Hz	1
	40753A	Motor, 1HP 115V/50Hz	1
6	87700A	Screw, $\frac{1}{4}$ -20 x $\frac{1}{2}$	3
7	Ref.*	Insert, Threaded, 10-32UNF	4
8	Ref.*	Gasket, Cover	1
9	54765A	Fan	1
10	85383A	Screw, 10-32 x $\frac{3}{4}$	4
11	980982	Washer, #10 Plain	4
12	35242A	Housing, Blower	1
13	53644A	Elbow, Dust	1
15	Ref.	Bag Dust (See Accessories)	
16	30407B	Hose	2
17	797301	Ring, Retaining $\frac{5}{8}$ Ext	2
18	915044	Key, $\frac{3}{16}$ Sq. x 1	1
19	81217A	Nut, $\frac{1}{4}$ -20	3
20	980646	Washer, $\frac{1}{4}$ Plain	3
21	Ref.*	Cover, Blower Housing	1
22	Ref.*	Washer, Felt $\frac{1}{2} \times 1\frac{1}{4} \times \frac{1}{4}$	1
23	50275A	Fan Cover (OBS-18DC)	1
24	68806A	Weight, Skirt 10 $\frac{3}{4}$	2
25	68807A	Weight, Skirt 17	2
26	38109A	Seal, Dust Pipe	2
27	40545A	Motor Fan	1
28	10478A	Asm., Blower Housing Cover *(includes 7, 8, 21 & 22)	1
NI	30563A	Adapter, 2" to 1 $\frac{1}{2}$ "	

**Accessories**

53741A	Cloth Dust Bag
976550	12 x 18 White Pad (20 per)